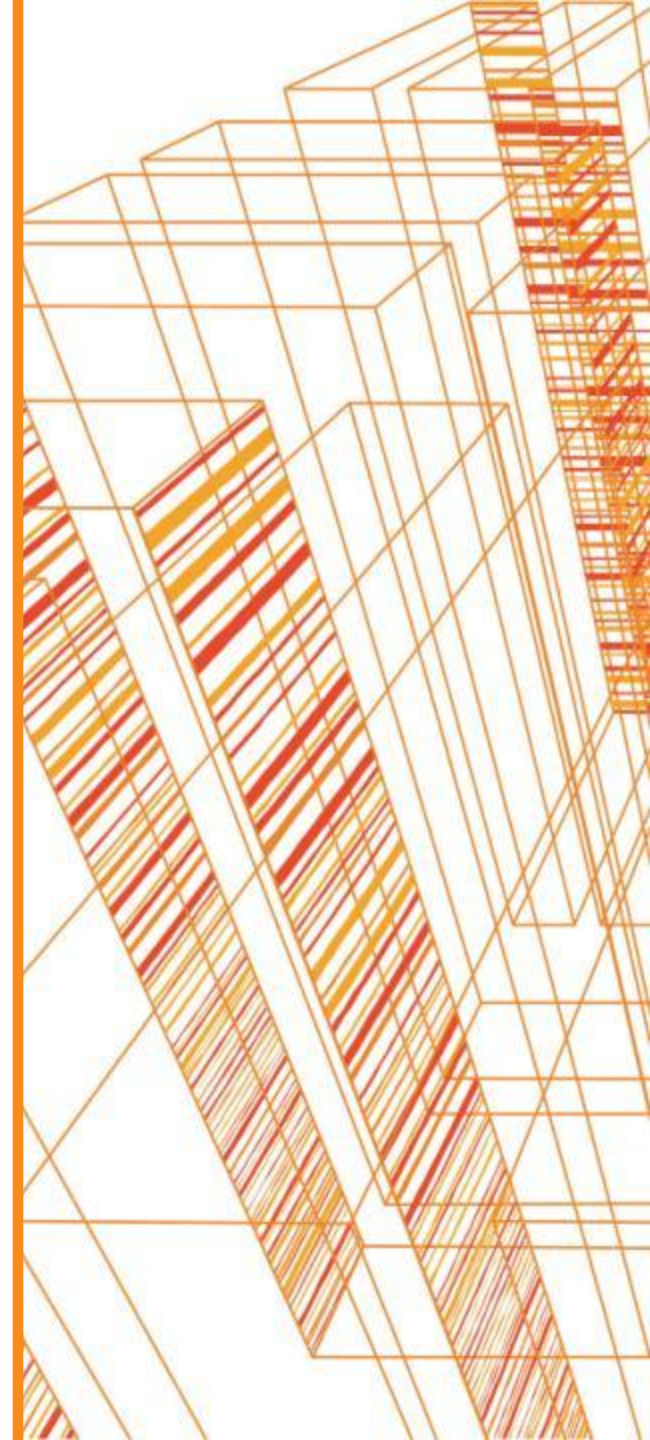


DESCRIPTION OF WORKSHOPS FOR RENT

HIGHVELD STEEL eMALAHLENI (WITBANK), SOUTH AFRICA

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Introduction

- ❑ Background.
- ❑ Transport workshop number 1
- ❑ Transport workshop number 2
- ❑ Heavy tyre repair and maintenance bay
- ❑ Light vehicle workshop
- ❑ Carpentry and general workshop
- ❑ Heavy boiler making workshop
- ❑ Boiler making workshop
- ❑ Machine and Fitting workshop



Background

- ❑ Historically, Highveld Steel utilised various workshop facilities to maintain and upgrade the equipment utilised in the steel making process.
- ❑ With the wind down of the company, these facilities are under utilised and have become available for use by external parties.
- ❑ The intention is to make the facilities available on a rental per workshop basis, in the format of an industrial park. Highveld will be responsible for the supply of utilities, general security and external infrastructure and the lessee will be responsible for the designated areas and equipment directly related to the workshop.

Transport Workshop Number 1

- ❑ Building construction: Steel, IBR sheeting, concrete floor.
- ❑ Size: : One 60m long x 35m wide and 6m high bay.
- ❑ Square metres : 2100 m².
- ❑ Utility Buildings : Four offices, mess room, change room, equipment store and toilets.
- ❑ Crane : Five ton overhead spanning the entire building.
- ❑ Equipment : Hose reels, eight service bays with 5m x 6m doors, three oil storage / recovery tanks and vehicle wash bay.
- ❑ Power Supply : 220V, 380V and 525V.



Transport Workshop Number 1



Transport Workshop Number 2

- ❑ Building construction: Steel, IBR sheeting, concrete floor.
- ❑ Size: : One 50m long x 18m wide and 6m high bay.
- ❑ Square metres : 900m² under roof and 2000m² outside area.
- ❑ Utility Buildings : Four offices, mess room, change room, equipment store and toilets.
- ❑ Crane : Ten ton overhead spanning entire building.
- ❑ Equipment : Hose reels, five service bays with 6m x 6m doors, vehicle wash bay.
- ❑ Power Supply : 220V, 380V and 525V.

□ Transport Workshop Number 2



□ Heavy Tyre Repair and Maintenance Bay

- Building construction: Steel, IBR sheeting, concrete floor.
- Size: : One 24m long x 30m wide and 6m high bay, plus 45m x 50m open area.
- Square metres : 720m² under roof and 2250m² open area.
- Utility Buildings : One office, mess room, equipment store, tyre store and toilets.
- Crane : 15 ton A – frame crane.
- Equipment : Linde 3 ton tyre handler, tyre inflation cage, compressor and air receiver, hose reels, jacks and axle stands.
- Power Supply : 220V, 380V and 525V.

□ Heavy Tyre Repair and Maintenance Bay ¹⁰





Light Vehicle Workshop

- ❑ Building construction: Steel, IBR sheeting, concrete floor.
- ❑ Size: : One 20m long x 15m wide and 5m high bay.
- ❑ Square metres : 300m².
- ❑ Utility Buildings : One office, mess room and toilets.
- ❑ Crane : One off three ton vehicle lift.
- ❑ Equipment : None.
- ❑ Power Supply : 220V, 380V and 525V.



Light Vehicle Workshop





Carpentry and General Workshop

- ❑ Building construction: Steel, IBR sheeting, concrete floor.
- ❑ Size: : One 30m long x 12m wide and 4m high pitched roof building with 30m long by 7m wide lean to.
- ❑ Square metres : 500m².
- ❑ Utility Buildings : Two offices, equipment store, mess room and toilets.
- ❑ Cranes : None.
- ❑ Equipment : Two off wood planers, two off table saws, one off band saw, one off belt sander, one off radial arm saw.
- ❑ Power Supply : 220V, 380V and 525V.



Carpentry and General Workshop



Heavy Boiler Making Workshop

- ❑ Building construction: Steel, IBR sheeting, concrete floor.
- ❑ Size: : One 100m long x 25m wide and 10m high bay.
- ❑ Square metres : 2500m².
- ❑ Utility Buildings : Two offices, mess room, change room, equipment store and toilets.
- ❑ Cranes : Sixty ton main and ten ton auxiliary overhead crane spanning entire building with eight metre underneath crane.
- ❑ Equipment : Vertical roller for 30mm plate, two radial arm drills, plate guillotine, two off 4 ton portal cranes, three off 1 ton jib cranes, one off 10 ton overhead crane in lean to.
- ❑ Power Supply : 220V, 380V and 525V.

□ Heavy Boiler Making Workshop





Boiler Making Workshops

- ❑ Building construction: Steel, IBR sheeting, concrete floor.
- ❑ Size: : Two 70m long x 20m wide and 6m high bays.
- ❑ Square metres : 1400m² each for total of 2800m².
- ❑ Utility Buildings : Three offices, mess room, change room, equipment store and toilets.
- ❑ Cranes : Ten ton overhead in each bay with 5m underneath spanning entire building width.
- ❑ Equipment : Three off roll welding machines, one off punch, two off profile cutters, one off guillotine, various welding machines and smaller tools.
- ❑ Power Supply : 220V, 380V and 525V.



Boiler Making Workshops



Machine and Fitting Workshops

- ❑ Building construction: Steel, IBR sheeting, concrete floor.
- ❑ Size: : Two 60m long x 20m wide and 6m high bays.
- ❑ Square metres : 1200m² each for total of 2400m².
- ❑ Utility Buildings : Four offices, mess room, change room, equipment store and toilets.
- ❑ Cranes : Ten ton overhead in machine shop and twenty ton in fitting shop each with 5m underneath spanning entire building width.
- ❑ Equipment : Two off boring mills.
One off horizontal mill.
Four off milling machines.
One off radial arm drill.

□ Machine and Fitting Workshops (continued)²⁰

- Equipment : Two off slotters.
Two off cold saws.
One off surface grinder.
Fifteen lathes from 1m to 6m bed length.
One off horizontal mill.
Four off milling machines.
One off radial arm drill.
One off 600ton press.
Various other small shop equipment pieces.

- Power supply : 220V, 380V and 525V.



Machine and Fitting Workshops





Environmental compliance

- The prospective bidder must determine all environmental legal responsibilities, in line with the prevailing legislation as may be amended from time to time, relating to the processes and activities to be undertaken by the prospective bidder and, if successful, to ensure full environmental compliance with such identified responsibilities. All planned processes and activities including any identified environmental responsibilities in relation thereto, will be made clear to Highveld in writing, as part of the bid process, to ensure a transparent relationship and agreement on the environmental compliance requirements. The prospective bidder must lead any discussions with the relevant environmental authorities and obtain the required environmental authorisations relating to the various environmental compliance requirements. The prospective bidder will carry all costs associated with such authorisations and discussions. Any supporting information required from Highveld relating to environmental concerns and compliance requirements must be identified by the prospective bidder and, if available, will henceforth be supplied by Highveld and not be unreasonably withheld, to support the drive of the prospective bidder towards environmental compliance.